

WG2634867 - DATASHEET - VAG

REFERENCE																					
HEAD GASKET WG2634867	MATERIAL MLS	HEAD BOLTS -	PISTON PERTRUSION -																		
THICKNESS -	NOTCHES -	HEAD BOLT LENGTH -	BORE/DIA PISTON -																		
APPLICATION																					
ENGINE CODE AXX / BPY / BWA / CABA CCTA / CJKK / CPSA	ENGINE CC 1798 / 1984	FUEL TYPE PETROL	CYLINDERS 4																		
TIGHTENING PROCEDURE																					
(9.8 N.m = 7.2 lb.ft)		(1 lb.ft = 1.35 N.m)																			
BOLTS 1-5 1). 30 N.m 2). +90 ° 3). +180 °	TIMING CHAIN HOUSING BOLTS 1). 8 N.m 2). +90 °	BOLTS 1-5 1). 30 lb.ft 2). +90 ° 3). +90 °	TIMING CHAIN HOUSING BOLTS 1). 6 lb.ft 2). +90 °																		
RETIGHTENING		-90+ deg	LOOSEN 90 DEGREES OR TIGHTEN BOLT BY RESPECTING THE SPECIFIED TORQUE AND ORDER.																		
NO																					
TIGHTENING ORDER		< >	RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT, LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET) OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT.																		
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SURFACE ROUGHNESS	
MULTILAYER STEEL GASKET	
ALUMINIUM	0.5 / 1.0 um
CAST IRON	1.5 / 1.8 um
SANDWICH GASKET	
ALUMINIUM	2.3 um MAX
CAST IRON	3.8 um MAX

HEAD BOLTS MUST BE REPLACED



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